



the Ultimate  
Wood Repair  
system

# COMPLETE INSTRUCTIONS

Before use thoroughly prep areas to be repaired and apply Rhino Wood Repair Rhino-PreTreat (sold separately).

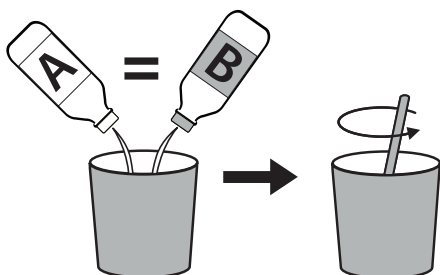
Surfaces must be clean, dry, free of loose debris, contaminants, oil, grease, old paint and other dirt.

For best results apply at temperatures above 13°C (55°F).

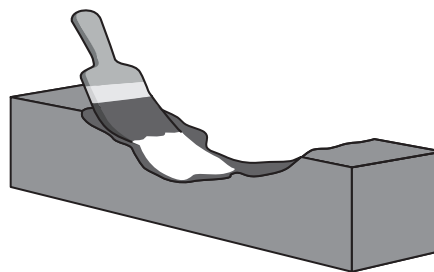
Can be used for indoor or outdoor repairs.

**ALWAYS WEAR PROTECTIVE GLOVES.**

- 1** Mix liquids.  
Combine equal parts of Liquid A with Liquid B in supplied mixing container. Mix thoroughly for one minute to obtain uniform colour and consistency with stir stick provided.



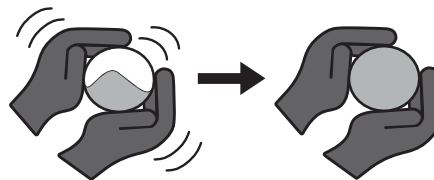
- 2** Apply liquid.  
Apply mixed liquid liberally with brush to surface being repaired. Make sure all holes and crevasses are covered. Let sit for 5 - 20 min. Reapply a second coat if necessary. Ensure a mixed liquid is present on surface to permanently bond putty.



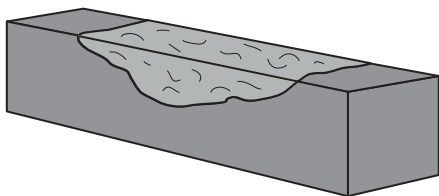
- 3** Mix putty.  
While wearing gloves take equal parts by volume of Putty A and Putty B.



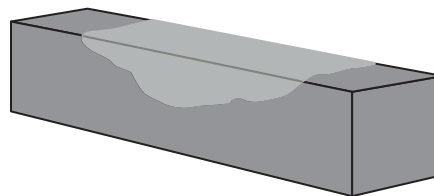
- 4** Knead putty.  
Knead product thoroughly until unified light yellow colour and consistency is obtained.



- 5** Apply putty.  
With a wet wood surface from Step 2. Fill holes and voids with the kneaded putty mixture. Use wooden spatula enclosed.



- 6** Sand & finish.  
After Rhino Wood Repair has set and is hard (approx 3 - 5 hrs) sand, shape, paint and stain as desired. Always wear safety glasses and dust mask while sanding.



For more information please see:

[www.rhinowoodrepair.com](http://www.rhinowoodrepair.com)

Manufactured by Stellchem Inc.  
Breslau, ON, Canada  
ISO 9001/2000 Registered

**STELLCHEM** INC.  
Stick with a Good Idea.



the Ultimate  
Wood Repair  
system

# COMPLETE INSTRUCTIONS

1. Identify the damaged area.
2. Clean out and remove damaged and decayed wood.
3. Spray or apply Rhino-PreTreat into and around area to be permanently repaired.
4. It may be wise to drill 3/8" - 1/2" holes around the damaged area. These should be 2" away from the damaged area.
5. Spray or pour Rhino-PreTreat into holes.
6. After 60 minutes apply a second treatment with Rhino-PreTreat. Let sit for 24 hours before permanent repair.
7. Always wear disposable nitrile gloves and safety glasses prior to your permanent repair. Ensure the area that is being repaired is completely dry and free of loose debris, grease, oil and contaminants.
8. Take equal amounts of liquid A and liquid B. Mix thoroughly for 60 seconds with a stir stick.
9. With a brush, apply mixed liquid onto surface of area being repaired (and drilled holes). Let product sit for 5-10 minutes. (The liquid will petrify any decayed or damaged wood that was missed. Also, it acts as a permanent adhesive between the wood and putty)
10. Depending on the absorption into the wood, a second coating of mixed liquid may be required. Let sit for 5-10 minutes.
11. Wearing gloves, take equal amounts of putty A and putty B. Mix/knead thoroughly until a uniform yellow colour is reached. Ensure there are no white or yellow streaks present. If streaks are present continue to mix thoroughly until uniform colour is reached.
12. Apply mixed putty into damaged area (drilled holes). Ensure intimate contact between liquid coated areas.
13. Let product cure. This can take 3-5 hours or longer depending on temperature and amount of putty applied. It may be recommended to let product sit for 24 hours.
14. Wearing protective glasses and dust mask, sand permanent repair before painting or staining.
15. If an additional repair is required on top of this repair, repeat steps 7 through 14.

For more information please see:

[www.rhinowoodrepair.com](http://www.rhinowoodrepair.com)

Manufactured by Stellchem Inc.  
Breslau, ON, Canada  
ISO 9001/2000 Registered

**STELLCHEM** INC  
Stick with a Good Idea.